6Nm / 53Lbs.In / 4.4Lbs.Ft

STEERING DAMPER MOUNTING KIT

for

APRILIA RSV1000 MILLE Model 2004 ->

MK-AP10-0003 PART LIST			
SD stroke 75	1	Washer M6 ϕ 12	2
Tube Clamp TYPE 7	1	-	-
O-Ring	2	-	-
Spacer Type 1	1	-	-
Fork clamp \emptyset 51	1	-	-
M8x35 Button head	1	-	-
M6x30	1	-	-
Washer M6 Ø 18	1	-	-

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DAMPING ADJUSTMENT KNOB:

- turn CW to increase damping
- turn CCW to decrease damping
NEVER USE MAXIMUM SETTING !!!

Distance "X" = 57mm

(1) Washer M6 Ø 12(10) o-ring—

fork clamp (1)
spacer(2)
spacer(3)
damper (4)

(9) Washer M6 Ø 12
(8) Washer M6 Ø 18
(8) ⑦ M6x30

[USE LOC-TITE!
or similar

(A) 14-17Nm / 124-150Lbs.ln / 10.3-12.5Lbs.Ft

 $\langle B \rangle$ 8Nm / 70Lbs.In / 5.9Lbs.Ft

(B) (1a) clamp bolts

(1) fork clamp

See WWW.HYPERPRO.COM for the latest pictures, modifications, specs. and e-drawings of this steering damper kit.

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Steps 1&2



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MK-AP10-0003 INSTALLATION INSTRUCTIONS

In general:

HYPERPRO can not be held responsible in any way for any form of physical, material, financial or other damage arising from use, assembly or overhaul of HYPERPRO products. HYPERPRO reserves the right to make changes without prior notice.

This product is ONLY YO BE INSTALLED BY A PROFESSIONAL MECHANIC.

This product is only to be used for the motorcycle brand, model and year stated specificly on top of the pages of this manual.

DO NOT attempt to install this product on motorcycles from any different brand, model and/or year than stated on the pages of this manual.

DO NOT use this kit for cars, boats, jet-skies, snowmobiles, ATV's, aircraft, hovercrafts or any other vehicel and/or purpose.

HYPERPRO steering dampers are FOR RACE USE ONLY, NOT FOR HIGHWAY USE!

Before installation:

- Please read the entire manual carefully before starting the installation!
- Check if you have all the tools required. Good tools are a must.
- Protect your bike at the most important places in and around the work area (e.g. tank, fairing, frame, etc.), with a blanket, towel or similar.

During installation:

- Check all operations and parts carefully before, during and after performing each step.
- Clean all surfaces that are required for fitting parts together or for applying self adhesives or loctite, thoroughly with contactcleaner or another degreaser, unless otherwise stated.
- Be carefull not to damage or scratch any part of your bike.
- ALWAYS work relaxed and concentrated!! It is very easy to damage something or make a mistake.

After installation:

- Check and make sure that there is no contact between any part of the steering damper kit and any part of the motorcycle. The kit should not hit anything. Steering movement should not be limited by the steering damper. If the steering movement is limited, adjust the position of the tube in the clamp untill steering movent is normal again. Do not forget to tighten the clamp bolt again!
- ALWAYS check the steering movement and feeling before each ride!
- FIRST RIDES: Start with the damper turned fully open (turn adjuster knob fully counter clockwise).
 Start adjusting in between rides with steps of MAX. 2 CLICKS (0.25 TURN) EACH TIME, untill the damper is working satisfactory for your riding style.
- NEVER USE MAXIMUM SETTING, ALWAYS OPEN AT LEAST 2 CLICKS (0.25 TURN).
- WARNING! DAMPER HAS AN ACTIVE / SPEEDSENSITIVE DAMPING SYSTEM;
- Steering with NORMAL MOVEMENT should be FREE!!
- Steering with FAST MOVEMENT should be CONTROLLED BY DAMPER!!
- HYPERPRO uses a special seal to reduce friction. The seal uses an oil film to work properly.
 It is normal that some oil can appear on the pistonrod.
- Damper works with oil: DAMPING CAN BE HARDER AT LOWER TEMPERATURES!

Step 1: Damper clamp pre-assembly

- Steering damper (4)
- Fork clamp (1)
- Spacer Type 1 (2)
- 1x O-Ring (3)
- Bolt M8x35 Button head (5)
- Damper clamp Type 7 (6)

Loosen the clamp bolt (6a) of the damper clamp (6) and shove it carefully over the steering damper's tube (1). Make sure it is assembled according to the pictures on page 1. Position the clamp at distance "X" (=57mm) and the damper body at the correct angle, then tighten the clamp bolt with a torque of approximately 6Nm/53Lbs.ln/4.4Lbs.Ft.

Disassemble the fork clamp. Fit clamp part 1 (6) to the ball joint of the steering damper (4) using the M8x35 bolt (5), O-Ring (3) and spacer (2). Make sure it is assembled according to the pictures on page 1. Tighten the M8 bolt (5) with a torque of approx. 14-17Nm/124-150Lbs.In/10.3-12.5Lbs.Ft.

Step 2: fitting the damper to the frame

- Damper pre-assembly (from Step 1)
- Bolt M6x30 (7)
- Washer M6 Ø 18 (8)
- 2x Washer M6 Ø 12 (9, 11)
- 1x O-Ring (10)

Remove the black plastic cover from the bottom of the lower triple tree, providing access to the bottom of the cockpitframe. Use the bolt M6x30 (7) and all parts stated (# 8, 9, 10 & 11), in the correct order (see picture on page 1), to install the damper clamp + damper to the front fairing subframe. APPLY LOCTITE (OR SIMILAR) ON THE THREAD OF THE M6 BOLT. Tighten the bolt with a torque of approximately 6Nm/53Lbs.In/4.4Lbs.Ft.

Step 3: installing the fork clamp

- Fork clamp assembly(1)

Turn the handlebars of the bike fully to the Right. Make sure that the furthest M8 hole is on the outside and reassemble the fork clamp around the left fork leg (as shown on page 1). Make sure that the clamp is parallel to the riding direction. Height should be set at 15mm above the lower triple tree. Once positioned correctly, fully tighten the bolts (1a) with a torque of approx. 8Nm/70Lbs.ln/5.9Lbs.Ft.

Check if the bike can make it's full steering angle from left to right, without being obstructed by the damper. If necessary re-position the clamp and re-tighten the bolts.

